



## Portable Exchange Deionization (U.S.)

### Premium Grade Mixed Bed Deionization Tanks

Portable Exchange Service Deionization (SDI) is the most efficient and economical way to obtain consistent, high-purity water from a potable water supply. Our premium mixed bed deionizers provide higher quality water with a more neutral pH and better removal of silica and CO<sub>2</sub> than separate bed systems. Our portable mixed bed units produce the quality of water required for any application, up to 18.2 megohm-cm resistivity at 25°C.

These portable exchange tanks provide greater flexibility than permanent systems by delivering treated water where you need it. This custom approach provides consistent water quality when resources and budgets are limited. These units are excellent for low flow rates, limited water quantities, or just temporary requirements. Your involvement is minimal because our local service technicians handle the removal and replacement keeping you with a constant supply of treated water with no on-site chemicals.

Mar Cor Purification is committed to quality control. From materials, to methods, to documentation, all of our processes are designed to produce consistent and compliant products each and every time assuring our customers the highest quality water and performance from each filled carbon tank and each regenerated deionizer. For critical medical applications, our Carbon and SDI systems are prepared in FDA registered facilities in accordance with QSR/GMP (Quality System Regulations/Good Manufacturing Practices) requirements.

### Tank Specifications

	Regular Tank	Jumbo Tank
Construction	Fiberglass	Steel
Head	PVC	N/A
Internals	PVC	PE Lined, PVC
Fittings	See Chart	
Media	Mixed Bed Resins	



### Operating Parameters

- Maximum Pressure.....90 psi
- Maximum Temperature..... 100°F
- Turbidity ..... 5 NTU
- Color ..... 5 units
- Organics ..... 3 ppm
- Manganese and Iron ..... 0.3 ppm
- Free Chlorine ..... 0.2 ppm

### Typical Applications

- General Industry
- Hemodialysis and Life Sciences
- Laboratory
- Microelectronics
- Rinsing
- Pharmaceutical/Biotech

## Portable Exchange Deionization (SDI) Specifications

Model Number	Max. Flow Rate USGPM (LPM)	Resin Volume (ft <sup>3</sup> )	Inlet / Outlet Ports	Dimensions W x H (Inch)	Weight (Wet) Lbs. (kg)
6 x 18	2.0 (7.6)	0.25	SIDE 3/4" MGHT	7 x 20	25 (11.3)
8 x 18	2.0 (7.6)	0.50	SIDE 3/4" MGHT	9 x 20	32 (14.5)
6 x 35	2.5 (9.5)	0.50	SIDE 3/4" MGHT	7 x 37	73 (33.1)
8 x 44	4.0 (15.1)	1.25	SIDE 3/4" MGHT	9 x 46	135 (61.3)
12 x 36	7.0 (26.5)	2.20	TOP 3/4" MGHT	13 x 38	198 (89.9)
14 x 47	10.0 (37.9)	3.60	TOP 1" QD	15 x 52	305 (138.5)
36 x 72	30- 105*(113.5-397.4)	34.0	SIDE 2" SS CAM LOCK	37 x 87**	3510 (1592.6)

Note: All weights and dimensions are approximate. Higher flow rates can be obtained with parallel configurations.

\*Higher flow rates are dependent upon feed water conditions and/or pretreatment of the supply water.

\*\*Depth of Jumbo Tank is 42".

### Accessories Available

- Service carbon & activated carbon cartridges
- Resistivity light or monitor w/ audio unit
- Remote indicator
- Ultraviolet lights
- Recirculation pumps
- Filter cartridges and housings

### Media Options

- Separate bed cation / anion
- Single use

### Installation Considerations

- System operates on tap pressure, within a pressure range of 25-60 psi and a maximum pressure of 90 psi.
- The system must be installed on a firm, level surface.
- A floor drain is recommended.
- Accessories may require electrical connections.

### Service Policy

Mar Cor Purification offers ion exchange resin services. This service is processed at Mar Cor Purification owned and operated facilities in Philadelphia, Atlanta, Boston, San Antonio, and Chicago. All regeneration facilities process only resins that are used in potable water treatment applications. We do not handle or process resins used in industrial applications involving reclamation of heavy metals or exposure to hazardous organic chemicals. All tanks are considered rental and will remain the property of Mar Cor Purification unless structured otherwise. Tank replacement frequency is every 6 months or sooner. In dialysis applications tank replacement frequency is every 3 - 6 months. We offer 24/7 service from any of our US service centers.



Mar Cor Purification  
4450 Township Line Road  
Skipack, PA 19474-1429  
Tel: (484) 991-0220  
Toll Free: (800) 346-0365  
Fax: (484) 991-0230

Mar Cor Purification  
14550 28th Avenue North  
Plymouth, MN 55447  
Tel: (484) 991-0220  
Toll Free: (800) 633-3080  
Fax: (763) 210-3868

Mar Cor Purification  
3250 Harvester Road - Unit 6  
Burlington, ON L7N 3W9  
Canada  
Tel: (905) 639-7025  
Toll Free: (800) 268-5035  
Fax: (905) 639-0425

Minntech B.V.  
Sourethweg 11  
6422 PC Heerlen  
The Netherlands  
Tel: (+31) 45 5471 471  
Fax: (+31) 45 5429 695

Minntech Asia/Pacific Pte. Ltd.  
1A International Business  
Park, #05-01  
Singapore 609933  
Tel: (+65) 6227 9698  
Fax: (+65) 6225 6848

For More Information Contact Mar Cor Purification at  
[www.mcpur.com](http://www.mcpur.com) or Call 800-633-3080

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